










156 COMPRESSION SEALS

2° sealing ring gap (mm)		Validity		
0.25 - 0.50		1.9 JTD 8v 2.4 JTD 10v		
End float (mm)		Validity		
0.020 ÷ 0.060		1.9 JTD 8v 2.4 JTD 10v		
End float (mm)		Validity		
0.041 ÷ 0.09		2.4 JTD 20v		
Opening (mm)			Validity	
1° seal	2° seal			
0.20 ÷ 0.35	0.60 ÷ 0.80		2.4 JTD 20v	
Outer diameter (mm)		Validity		
25.982 - 25.988		1.9 JTD 8v		
Piston ring gap (mm)			Validity	
1° ring	2° seal			
0.25 ÷ 0.50	0.25 ÷ 0.50		2.0 JTS	
Seal end float (mm)			Validity	
1° ring	2° seal			
0.030 ÷ 0.070	0.020 ÷ 0.055		2.0 JTS	
Thickness of piston rings (mm)			Validity	
1° ring	2° seal			
1.19	1.5		2.0 JTS	
Endfloat, 2° ring (mm)		Validity		
0.050 ÷ 0.090		1.9 JTD 16v		

Opening (mm)			Validity	
1° seal	2° seal			
0.20 ÷ 0.35	-		1.9 JTD 16v	
1st° sealing ring end float (mm)		Validity		
0.030 - 0.070		[d]		
1st° sealing ring end float (mm)		Validity		
0.030 - 0.070		1.8 TS 1.6 TS		
1° sealing ring gap (mm)		Validity		
0.25 - 0.50		[d]		
2° sealing ring end float (mm)		Validity		
0.020 - 0.055		1.8 TS 1.6 TS		
2° sealing ring end float (mm)		Validity		
0.020 . 0.055		[d]		
2° sealing ring gap (mm)		Validity		
0.30 - 0.50		[d]		
Opening (mm)			Validity	
1° seal	2° seal			
0.20 ÷ 0.35	0.25 ÷ 0.50		1.8 TS 1.6 TS	
1st° sealing ring end float (mm)		Validity		
0.035 - 0.070		2.5 V6		
1° sealing ring gap (mm)		Validity		
0.40 - 0.65		2.5 V6		
2° sealing ring end float (mm)		Validity		

0.035 - 0.070		2.5 V6		
2° sealing ring gap (mm)		Validity		
0.40 - 0.65		2.5 V6		
Outer diameter (mm)		Validity		
19.996 - 20.000		[d]		
Outer diameter (mm)		Validity		
19.996 - 20.000		1.8 TS 1.6 TS		
Piston ring gap (mm)			Validity	
1° ring	2° seal			
0.30 ÷ 0.50	0.40 ÷ 0.60		3.2 V6	
Seal end float (mm)			Validity	
1° ring	2° seal			
0.035 ÷ 0.070	0.030 ÷ 0.075		3.2 V6	